AD014

SAFETY DATA SHEET **ROYALSIL HI-PURITY GLYMO**

Section 1. Identification

Product Name: ROYALSIL HI-PURITY GLYMO
Product Use: The role of both coupling agent & cross-linking agent, used for polymer types such as polyethylene, propylene, unsaturated polyester, etc. Commonly used in fiberglass, plastic, glass, cable, rubber, polyurethane, epoxies, etc.

Effective Date: 12 August 2019 **Replaces:** 8 May 2019
Supplier Information:
ROYALSIL, Inc.
25 Lancelot Lane
Mount Laurel, NJ 08054-1912
USA Emergency Phone Number:
CHEMTREC (24-hr/7 days): 1-800-424-9300
Refer to ROYALSIL, Inc. Contract # CCN674872.

Section 2. Hazard(s) Identification

Emergency Overview: Clear to pale yellow flammable liquid. Causes mild skin irritation. Cause eye Irritation. Toxic to aquatic life.
GHS Classification:
Serious Eye Damage **Category 1**

GHS Pictograms:
GHS Label: DANGER
POTENTIAL HEALTH EFFECTS:
CODE OF HAZARD STATEMENTS:
Physical Hazards
None.
Health Hazards
H302- Harmful if swallowed.
H315- Cause skin irritation
H320- Causes eye irritation.
H332- Harmful if inhaled.
H336- May cause drowsiness or dizziness.
Environmental Hazards
H401- Toxic to aquatic life.
CODE OF PRECAUTIONARY STATEMENTS:
General
P101- Keep out of reach of children.
P103- Read label before use.

Prevention Statements
P202- Do not handle until all safety precautions have been read and understood.
P233- Keep container tightly closed.
P261- Avoid breathing dust/fume/gas/mist/vapor/spray.
P262- Do not get in eyes, on skin or on clothing.
P264- Wash thoroughly after handling using this product.
P270- Do not eat, drink, or smoke when using this product.
P271- Use only outdoors or in a well-ventilated area.
P273- Avoid release to the environment.
P280- Wear protective gloves/protective clothing/eye protection/face protection.
Response Statements
P302- P352- IF ON SKIN (or hair): wash with plenty water/soap.
P304- P312- P340- IF INHALED. Remove victim to fresh air and keep at rest in apposition comfortable and breathing. Call a POISON CENTER or doctor/physician you feel unwell.
P305- P310- P338- P351- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POSION CENTER or doctor/physician if you feel unwell.
P313- P333- If skin irritation or rash occurs: Get medical advice/attention.
P363- Wash contaminated clothing before reuse.
P370- P378- In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.
P391- Collect spillage.
Storage
P235- P403- Store in well-ventilated place. Keep cool.
Disposal
P501- Dispose of contents/container to an approved waste disposal plant.
ROUTES OF ENTRY: Eye contact, skin adsorption, ingestion and inhalation.
CARCINOGENICITY: Methanol is listed development toxicity.

Section 3. Composition/Information on Ingredients

Ingredients	CAS No.	EINECS No.	%	Reach No.
3-Glycidoxytrimethoxysilane	2530-83-8		≥99%	Yes
Methanol	67-56-1	200-659-6	≤1	Yes

Section 4. First Aid Measures

General Advice: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.
Eye Contact: Flush eyes with water immediately while holding eyelids open. Remove contacts, if worn, after initial flushing and continue flushing for at least 15 minutes. Seek medical attention if irritation persists.
Skin Contact: Use soap and water to remove from the skin, remove contaminated clothing, clean thoroughly before reuse. If irritation persists, contact a physician.
Inhalation: Move to fresh air. If not breathing, give rescue breathing. If breathing is difficult, give oxygen. Seek medical attention if breathing is still difficult.
Ingestion: If swallowed, get medical attention immediately. DO NOT INDUCE VOMITING. Never give anything by mouth to an unconscious person.
Note to Physician: Treat symptomatically and supportively.

Section 5. Fire Fighting Measures

Flash Point: 252°F (122°C) Combustible liquid
Flammability Limits: LEL: 0.43% UEL: ND
Fire Fighting Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Special Fire Fighting Procedures: In case of fire cool endangered containers with water. Hazardous fumes in fires, specific to the product are ammonia, alcohols, amines, nitrogen and silicon oxides. First responders need to wear full-bunker gear with Self Contained Breathing Apparatus (SCBA), never enter a confined space unless fully protected with proper personal protective equipment (PPE).

Section 6. Accidental Release Measures

Use personal protective equipment, see section 8.
Clean-up Procedures: Stop the source of the release if you are not put at risk. Use inert absorbent material (such as earth, diatomaceous earth, vermiculite) to absorb the spill, use non-sparking shovel to pick up absorbent for disposal. Assure sufficient ventilation.
Spills and Leaks: Dispose in accordance to local, state or Federal regulations.

Section 7. Handling and Storage

Handling: Provide good ventilation. Wear personal protective equipment, see section 8. Do not get into eyes, on skin and on clothing. Do not breathe vapors or mists. Use with adequate ventilation. Wash thoroughly after handling.
Storage: Store in original labeled container. Keep in cool and dry areas.

Section 8. Exposure Controls/Personal Protection

Introductory Remarks: Use a local exhaust ventilation or other engineering controls to minimize airborne exposure. A safety shower and eye wash should be readily available.
3-Glycidoxypropyltrimethoxysilane permissible exposure limit is 5 ppm.
Methanol permissible exposure limit is 200 ppm.
Personal Protection:
Eyes: Wear safety goggles or face shield to prevent eye contact.
Body: Chemical apron, long sleeve shirts, long pants, socks, and rubber boots.
Hands: Chemical resistant gloves.
Respiratory: Wear an approved respirator that provides protection from this product if the airborne concentrations exceed the recommended exposure limits.

Section 9. Physical and Chemical Properties

Physical State, Color, Odor	Clear to pale yellow liquid with slight odor	**Vapor Pressure**	1.1 hPa @ 68°F (20°C)
Ignition Temperature	446°F (231°C) @ 68°F (20°C)	**Density(water=1)**	1.07 g/ml @ 77°F (25°C)
Flash Point	252°F (122°C)	**Boiling Point**	478.4°F (248°C)

Section 10. Stability and Reactivity

Chemical Stability: Considered stable under normal ambient temperatures.
Hazardous Decomposition: In complete combustion, oxides of carbon and silicate and methanol are formed. When heated to temperature above 302°F (150°C) in the presence of air, product can form formaldehyde vapors.
Hazardous Polymerization: Will not occur.
Incompatibility- Materials to Avoid: Reacts with strong oxidizing agent and water.

Section 11. Toxicological Information

Toxicology: **Acute Oral $LD_{50\ (rat} = 8{,}030$ mg/kg**
Acute Dermal $LD_{50(rabbit)} = 4{,}248$ mg/kg

Skin Irritation: Cause skin irritation.
Eye Irritation: Causes eye irritation.
Acute Eye Irritation: Mild irritation.
Acute Inhalation Toxicity: Expected to be an irritant to the respiratory system.
Reproductive Toxicity: May cause effects on reproductive development.
Carcinogenic Effects: Methanol listed for development toxicity.

Section 12. Ecological Information

Ecotoxicity: $LC_{50(Carp)}$ = **55 mg/L (96 hour)**
$LC_{50(Daphnia\ Magna)}$ = **473 mg/L (48 hour)**
$EC_{50(Algae)}$ = **255 mg/L (72 hour)**
This is toxic to aquatic organisms.
Environmental Fate: No data available.

Section 13. Disposal Considerations

Waste Disposal Method: Whatever cannot be saved for recovery or recycling should be managed by the local, state or Federal Regulations.
Container Handling and Disposal: All containers should be triple rinsed and disposed of according to local, state and Federal regulations.

Section 14. Transport Information

Shipping Name: ROYALSIL HI-PURITY GLYMO
Proper Shipping Description (Ground):
Not regulated.

IATA: (Cargo aircraft only)
Not regulated.

IMO (Water):
Not regulated.

Section 15. Regulatory Information

EPCRA 311/312 Categories:		
	Immediate (Acute) Health Effects:	Yes
	Delayed (Chronic) Health Effects:	Yes
	Fire Hazard:	Yes
	Sudden Release of Pressure	No
	Reactivity:	No

Right to know classification: Both ingredients are listed in the states of NJ, PA, and RI.

TSCA: Methanol.

SARA Section 313: Both ingredients are listed.

Reportable Quantity (RQ): Methanol (5000 LBS./ 2250 KGS.).

Prop. 65: Methanol listed for development toxicity.

WHMIS: Flammable and combustible material.
Methanol is listed in the DSL: and NDSL lists for Canada.

Compounds are listed as chemical inventories of Australia, Canada, China, Germany, Israel, Japan, Korea, Philippines, United Kingdom and United States of America.

Abbreviations:

CAS #	Chemical Abstract Service Number		
°C	Celsius temperature scale	°F	Fahrenheit temperature scale
EINECS #	European Inventory of Existing Chemical Substances Number		
hPa	hectopascal	LD_{50}	Lethal dose oral or dermal
LC_{50}	Lethal inhalation	LEL	Lower explosive limit
UEL	Upper explosive limit	PEL	Permissible Exposure Limit
PPE	Personal Protective Equipment	Prop.	Proprietary
PSI	pounds per square inch	NA	Not applicable
ND	Not determined	STEL	Short Term Exposure Limit
TLV	Threshold Limit Value	TSCA	Toxic Substance Control Act
TWA	Time Weighted Average		

Section 16. Other Information

Hazardous Material Information System		**National Fire Protection Association**	
HMIS		**NFPA**	
1	Health	1	Health
1	Fire	1	Fire
0	Reactivity	0	Instability
H	Personal Protection		NA

Health	4 Deadly	3 Extreme Danger	2 Dangerous	1 Slight hazard	0 No hazard
Fire	4 < 73 °C	3 < 100 °C	2 < 200 °C	1 >200 °C	0 Will not burn
Reactivity/ Instability	4 May detonate	3 Explosive	2 Unstable	1 Normally stable	0 Stable

Prepared by: Dennis E. Belau

Reviewed by: Rosario A. Licciardello
ROSARIO@ROYALSIL.com

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200) this product has been classified according to the

hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all information required by CPR.

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